



परीक्षण / अंशांकन रिपोर्ट
TEST / CALIBRATION REPORT

संख्या / No.
ETDC (MH)

TQM/290/

दिनांक
Dated

28/05/2013



भारत सरकार

Government of India

संचार एवं सूचना प्रौद्योगिकी मंत्रालय

Ministry of Communications & Information Technology

सूचना प्रौद्योगिकी विभाग

Department of Information Technology

मानकीकरण, परीक्षण एवं गुणवत्ता प्रमाणन निदेशालय

Standardisation, Testing & Quality Certification Directorate

इलेक्ट्रॉनिकी परीक्षण तथा विकास केन्द्र

Electronics Test & Development Centre

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1. Indentor's Address

Okaya Power Ltd.
D-7, Udyog Nagar,
Near Peeragarhi Metro Station
New Delhi.

**2. Description of item(s)**

2.1 Nomenclature

: SMF / VRLA Battery

2.2 Make/Model

: OKAYA/ OB 28-12

2.3 Sr. No.

: Sample No.1 to 3 (Refer Remarks 1)

2.4 Manufactured by

: SUNOXX INTERNATIONAL

2.5 Quantity

: Three.

3. Sample(s) received on

: 16.01.2013

4. Condition of sample(s) on receipt

: Good

5. Date(s)/Period item(s) tested

: 17.01.2013 to 28.05.2013

6. Location where test(s) carried out (With name and address)

: ETDC Mohali

7. Reference of test method(s) used

: JIS C 8702 -1 : 2003 and Indentor's.

8. Applicable product specification(s)

: JIS C 8702 -1 : 2003 and Indentor's.

9. Deviation(s), exclusion(s), addition(s) in test method(s)

: Nil

10. Environmental conditions

10.1 Temperature

: 25°C ± 10°C

10.2 Humidity

: 45 % to 70 %

11. Statement with regard to compliance

: Refer to test results (Test Data)

12. Statement on uncertainty in measurement

: Not Applicable.

13. Major Equipment Used

S. no.	Nomenclature	Make	Model	Cal. Validity
1.	ELECTRONIC LOAD	Digitronics	750W	March, 2014
2.	MULTIMETER (DIGITAL)	RISHABH	15S	Jan, 2014
3.	High Rate Discharger	SIMAKANS	400A	Used as source
4.	Clamp meter	Meco	3600	Aug,2013
5.	Measuring Tape	Freemans	15M	Aug,2014
6.	Weighting Scale	Modern Business	SNEW-100	July, 2013
7.	Stop Watch	Timeter	J-23	Jan,2014
8.	Vibration Test Machine	Sarswati Dynamics	SEV 100	Jan,2014

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14. RESULTS SUMMARISED:

Test Stage	Test Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Pass/ Fail (Qty.)	Uncertainty (Where applicable)
1. Visual Examination	-	There shall not be any deformation of body and cracks / corrosion on the terminals of the sample (Sealed Lead Acid Battery).	No defects observed.	Pass	-
2. Marking	-	As given below			
2.1 Polarity Cl : 4.4 JISC : 8702	Cl. 6.1 of JIS C 8702-2, Cl. 4.4 of JIS 8702-1	Positive and negative terminals of the sample shall be marked with symbols (+) and (-) respectively.	Positive: Symbol (+) (With Red colour) Negative: Symbol (-) (With Black colour)	Pass	-
2.2 Designation Cl : 4.3	Cl. 6.2 of JIS 8702-2, Cl. 4.3 of JIS C 8702-1	The sample shall be marked with relevant details : a) Type Designation. b) Nominal Voltage (n x 2.0 V) c) Rated Capacity (20 Hr. rate) d) Manufacturer. e) Year and Month of Manufacture.	SMF / VRLA Battery 12V 28Ah Sunox International Jan 2013	Pass Pass Pass Pass Pass	-
2.3. Additional Information	4.3 of JIS C 8702-1	Following parameters shall be determined in respect of the sample: a) Mass (Kg) b) Dimension (LxWxH) (cm) c) Charging Current / Voltage	<u>Sample No</u> <u>Mass(Kg)</u> 1. 8.20 2. 8.19 3. 8.16 <u>Sample No</u> <u>LxWxH(mm)</u> 1. 17.6 x 16.5 x 12.5 2. 17.6 x 116.5 x12.5 3. 17.6 x 116.5 x12.5 Stand By Use 13.5 - 13.8 V (20 °C) Initial current 7.8 A Cycle use 14.4 - 15.0 V (20 °C)	- - - -	- - -

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14. RESULTS SUMMARISED:

Test Stage	Test Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Pass/Fail (Qty.)	Uncertainty (Where applicable)
3. Classification of Battery (Sample No.1,2,3)	Cl. 7 of JIS C 8702-2	The sample shall either be Prismatic or Cylindrical.	Prismatic.	Pass	-
4. Capacity Test (20Hrs.) (Sample No.1)	Cl. 5.1 and 7.1 of JIS C 8702-1/2003	The Fully charged sample shall be discharged by at a constant current of 1.4 A \pm 2 % at an ambient temperature of 25°C \pm 2°C till an end point terminal voltage of 10.5V (6 x 1.75V). The capacity shall be 28 Ah or more.	Capacity observed: 29.89 Ah (First cycle)	Pass	-
(Sample No.2)			Capacity observed: 29.17 Ah (First cycle)	Pass	-
(Sample No.3)			Capacity observed: 30 Ah (First cycle)	Pass	-
5. High Rate Discharge Test (Sample No.2)	Cl. 5.2 and 7.2 of JIS C 8702-1/2003	Fully charged sample shall be discharged at a constant current of 28A (20 x I ₂₀) upto an end point terminal voltage of 9.6V (6x1.6V). The discharge duration shall be 27 minutes or more.	Discharge time: 32 minutes	Pass	-
6. Maximum Permissible Current (Sample No.3)	Cl. 5.5 and 7.5 of JIS C 8702/1	Fully charged sample shall be discharged at a constant current as under: 56A (40 x I ₂₀) for 300s After the discharge, sample shall be recharged and it shall be discharged at a constant current of 56 A (40*(I ₂₀)) upto an end point terminal voltage of 8.04 V (6*1.34 V) The discharge duration shall not be less than 150 sec.	814seconds.	Pass	-

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14. RESULTS SUMMARISED:

Test Stage	Test Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Pass/Fail (Qty.)	Uncertainty (Where applicable)
7.Charge Retention Test (Sample No.1)	Cl.5.4 &7.4 JISC:8702	Fully charged sample shall be stored for 120 days. After the period, the capacity test shall be performed at a constant discharge current of 1.40A(I ₂₀) upto an end point terminal voltage of 10.5V. The capacity shall not be less than 75% of the rated capacity	Test Conducted 99.32%	Pass	
8. Charge Acceptance Test after Deep Discharge (Sample No. 03)	JIS C 8702 Cl. 5.6	A suitable load resistor which can draw a current of 56 A ± 10% (40xI ₂₀) shall be connected across the fully charged sample and it shall be stored for 360Hrs. After the storage period, the load resistor shall be disconnected from the sample and sample shall be recharged at constant voltage (U _c) for a period of 48 Hrs with initial charging current between 8.4 A to 14 A (6 x I ₂₀ to 10 x I ₂₀). After the charging period ,the sample shall remain open circuited for 5 to 24Hrs. and then shall be discharged with constant current 1.40A (I ₂₀) The observed capacity of the sample shall not be less than 75% of the rated capacity	Test conducted. 103.07%	Pass	
09. Gas Recombination Efficiency (Sample no. 3)	JIS C 8702-1 Cl. 5.8	Fully charged sample shall be charged continuously at a constant current (2xI ₂₀) for 48 Hrs. Within one hour the sample shall be charged at a constant current of (0.1xI ₂₀) Immediately after lapse of 24 Hrs. from current passing, the gas shall be collected for 5 Hours at ambient temperature 25 ±10°C. The gas recombination efficiency of the sample shall be 90% or more.	Test Conducted 96.59%	Pass	

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14. RESULTS SUMMARISED(Contd.):

Test Stage	Test Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Pass/Fail (Qty.)	Uncertainty (Where applicable)
10. Resistance to Vibration (Sample No. 3)	JIS C 8702-1 Cl.5.9	The sample shall be subjected to the following conditions: Frequency : 16.7Hz Amplitude :4mm (peak to peak) Duration : 1 Hr continuous Direction : Vertical, Longitudinal and lateral (X, Y & Z) State of sample: Fully charged. After the above test, there shall not be any deformation, mechanical damage, breaking on the sample	Conducted. No visual defects deformation, mechanical damage, breaking on the sample observed.	Pass	-
11. Resistance to Shock (Sample No. 3)	JIS C 8702-1 Cl 5.10	The fully charged sample shall be given three falls from a height of 20cm with bottom facing downward on a flat hard wooden plate of 10 mm or more in thickness. There shall not be any deformation, mechanical damage, breaking on the sample	Conducted. No visual defects deformation, mechanical damage, breaking on the sample observed.	Pass	-

15. Additional Remarks:

1.

Sample No	Serial No
1	IQWGSO1200002456
2	IQWGSO1200002457
3	IQWGSO1200002458

- Maximum Permissible current as per cl no. 5.5 is conducted only on $I_m = 40 \times I_{20}$ as per the facility available and customer request.
- This test report supersede the earlier interim test report No.ETDC(MH)/T&M/290 dated 01.02.2013
- Device under test (DUT) Photograph enclosed as Annexure-I

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वैज्ञानिक 'सी' / Scientist 'C'
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Ministry of Comm. & Info. Tech
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Annexure-I



Figure-I



Figure-II

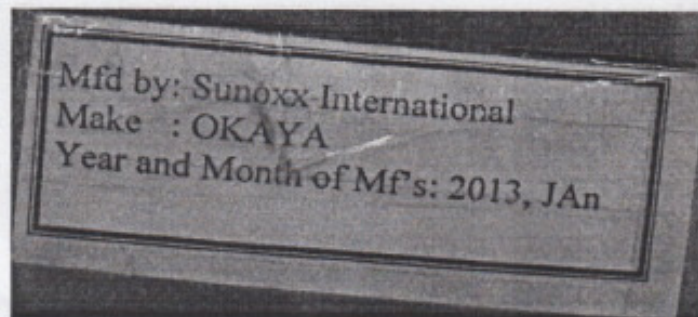


Figure-III

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